

## **ABSTRACT OF DISCLOSURE**

A control process for an at least partially axially hammering and rotating electric hand-held machine tool (1) in which an electromagnetic clutch (4) arranged in the flow of force between an electric motor (2) and a tool receptacle (3) is controllably connected to computing means (5) connected to sensors (6a, 6b, 6c), wherein the clutch (4) is repeatedly alternately opened and closed in at least one process step controlled by the computing means (5).